Tools Needed: Torx Drive Bit (furnished) & 7/16” Wrench or Socket  
(A Power Screw Driver Works Best if Available)

Chairs have been “factory assembled” but, partially unassembled to meet UPS & FedEx ground shipping size guidelines.

1. Lay aside the chair back and footrest assemblies that have already been factory pre-assembled. Lay aside the chairs two (2) arms and two (2) tapered back legs that have already been pre-drilled. (Back legs and arms can only go one way so don’t worry about mixing up)

2. Remove the package of hardware (screws, nuts, bolts, & washers) that have been stapled to the underside of the chair and open…Remove all the hardware. (20 screws-6 bolts, washers, & nuts)

3. Front legs… upright legs pivoting on the already in place bolts and align the other holes inserting a 2 ½” carriage bolt (longest bolts) in each followed by a washer/nut…Tighten ALL 4 nuts.

4. Back Legs… place each back leg into place on the “outside” of the chair body aligning pre-drilled holes and insert 2” carriage bolts (shorter bolts) in each of the 4 factory holes followed by a washer/nut on each…Tighten all 4 nuts.

5. Arms… Use 2” screws (longer screw) (4 per arm) - Each arm, left & right, have three (3) pre-drilled screw holes. Insert & pre-start the 3 screws in each arm aligning factory screw holes and tighten. NOW, in the upper portion of the back leg you will see a pre-drilled hole which fastens the arm to the back leg. Insert a 2” screw in each back leg fastening the arm to the chair securely making sure the arm also rests on factory fastened rear arm support.

6. Footrest Assembly…Use 1 5/8” (shorter screw) screws - This assembly is fastened to the chair by eight (8) 1 5/8” screws. Pre-insert and start all 8 screws carefully not going all the way through except “barely” protruding 4 of the 8 screws. Look for the factory screw piercing on the bottom of each leg (2 per leg) and align with the screws “barely” protruding and tighten. Now fully tighten the remaining 4 screws.

7. Back Assembly: Use 2” (longer screw) screws for the upper back support and Use 1 5/8” (shorter screws) for the lower back support. - Start all four (4) screws (2 top 2” / 2 bottom 1 5/8”) in the pre-drilled holes in the back assembly. Set the back into place aligning with factory holes and fully tighten all 4.

Note: Improper screw alignment may cause damage to your chair. It is very important to follow factory pre-drilled screw holes.  >Any damages caused is not a factory defect.<

NOW YOUR DONE……We Hope You Enjoy!

Weathercraft®…ALL made in the USA - So come relax with us!