### Assembly Instructions

**Model: SBD24**

#### Step 1
Lay seat on its side. Attach front leg and back leg to seat. Now flip seat around and do the other side. Uses (6) 1 ½" screws.

#### Step 2
Attach arms to front leg using (2) 1½" screws. Attach braces to legs using (4) 1½" screws.

#### Step 3
Attach back to seat using (2) 1½" screws. Attach back to rear leg using (2) 2½" screws.

#### Step 4
Attach footrest to side braces using (2) 2" screws. Attach sidebrace to front legs using (2) 1½" screws. Attach short brace to sidebrace using (2) 2½" screws.

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**TOOLS NEEDED**

Phillips head screwdriver

<table>
<thead>
<tr>
<th>Qty.</th>
<th>Description</th>
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<tbody>
<tr>
<td>16</td>
<td>A - 14x1½&quot; Screw</td>
</tr>
<tr>
<td>2</td>
<td>B - 14x2&quot; Screw</td>
</tr>
<tr>
<td>4</td>
<td>C - 14x2½&quot; Screw</td>
</tr>
</tbody>
</table>

All screws are truss head type B  
All hardware is SS

**7/12/07**